

## Procedure 6.4 - Replacing Drive Motor

1. Set the treadmill's on/off switch in the "off" position and unplug the treadmill's line cord from the AC outlet.
1. Remove the hood.
2. Disconnect the drive motor connector from the **OUTPUT** connector on the power control module.
3. Remove the four bolts that fasten the drive motor to the frame. Remove the drive belt from the drive motor.
4. Set the replacement drive motor in its mounting position. Place the drive belt on the drive roller pulley and on the drive motor pulley.
5. Adjust the drive belt tension and complete the motor installation per Procedure 4.2.
6. Thoroughly check the treadmill per Section 3.